

29

DART AEROSPACE LTD		Work Order:	19336
Description: Saddle Kit		Part Number:	K10003
		Qty:	6
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																															
1	DC	Issue Traveller	KJ	03.06.16	6																																																																															
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 27 KJ	SUC	03.07.03	6																																																																															
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24</td><td>D2570</td><td>Bushing</td><td>B18841</td></tr> <tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19218 / B19345</td></tr> <tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19345</td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19346</td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19346</td></tr> <tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B16015 / B16034 / B16732</td></tr> <tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B16016 / B190149</td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B81033</td></tr> <tr><td>2</td><td>D2876</td><td>Spacer</td><td>B110077</td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td>B110925</td></tr> <tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B19008 / B17865</td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M5785 / M10768 / M5413</td></tr> <tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M1287</td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M9765</td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M12963</td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M13265</td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M12963</td></tr> <tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M12620</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B18841	1	D2571	Saddle	B19218 / B19345	1	D2572	Saddle	B19345	1	D2573	Saddle	B19346	1	D2574	Saddle	B19346	1	D2736-1	Bracket	B16015 / B16034 / B16732	1	D2736-3	Bracket	B16016 / B190149	4	D2747	Socket Head Set Screw	B81033	2	D2876	Spacer	B110077	2	D2877	Spacer	B110925	1	D2968-041	Tow Ring	B19008 / B17865	16	AN4-6A	Bolt	M5785 / M10768 / M5413	4	AN4-46A	Bolt	M1287	8	AN4-51A	Bolt	M9765	8	AN6-12A	Bolt	M12963	32	AN960JD416	Washer	M12749	8	AN960JD616	Washer	M13265	1	AN970-4	Washer	M12963	29	MS21042L4	Nut (or MS21042-4)	M12620	03-08-11 03-07-10	6
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4	QC4	Inspect 100% kit for completeness on the W/O	U	03-08-11	6																																																																															
5	PK	Pack per PPP K10003 REV. 1	Q	03-08-11	6																																																																															
6	AC	Cost / part: 529.95	SUC	03-08-12	6																																																																															
7	DC	Close W/O 529.95 Inspection Level 21	CS	03-08-12																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Handwritten initials and marks in the top right corner.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 16, 2003
02:15 pm

Work Order No : 0019336
Project Name : *K10003
Project For : WK329
Work Order Type : Main
Main WO Number :
House Part Number : *K10003
Description : D205-634-011 Saddle Kit
Manufactured : Yes
Amount Req'd : 6
Amount Done : 0
Start Date : 06-16-03
Est Finish Date : 07-15-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00